Encapsulation Resins

Technical Data Sheet



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ER1426 Epoxy Resin

ER1426 is a very low viscosity unfilled, two-part epoxy resin, designed for powder bonding and impregnation applications. The standard colour is water-white but other colours could be made available if required.

- Exceptionally low viscosity; ideal for applications with complex geometries and small spacing
- Clear system; allows visual inspection through the encapsulation resin
- High tensile strength; good mechanical protection
- Long useable life; ideal for impregnation applications

Approvals: RoHS Compliant (2015/863/EU): Yes UL Approval: No

Typical Properties

Liquid Properties: Base Material Epoxy

Density Part A - Resin (g/ml) 1.05 Density Part B - Hardener (g/ml) 0.92 Part A Viscosity (mPa s 23°C) 200 Part B Viscosity (mPa s 23°C) 25 Mixed System Viscosity (mPa s 23°C) 100 Mix Ratio (Weight) 4.00:1 Mix Ratio (Volume) 3.40:1 Usable Life (20°C) 120 minutes Cure Time (40 °C) 24 hours Cure Time (60 °C) 8 hours Cure Time (100 °C) 2 hours

Storage Conditions Dry Conditions: Above 15°C, Below 35°C Shelf Life 24 Months (Resin packs – 12 months)

Water White

Water White

Cured System: Cured Density (g/ml) 1.05

Colour Part A - Resin

Colour Part B - Hardener

Temperature Range (°C) -40 to +120

Max Temperature Range (Short Term (°C)/30 Mins)
(Application and Geometry Dependent)
Dielectric Strength (kV/mm)

Volume Resistivity (ohm-cm)

+140

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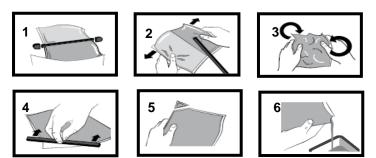
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Shore Hardness	D85
Colour (Mixed System)	Water White
Flame Retardancy	No
Tensile Strength (MPa)	70
Tensile Modulus (MPa)	3000
Flexural Strength (MPa)	100
Deflection Temperature (°C)	90
Coefficient of Expansion (ppm/°C)	100
Power Factor (@ 25°C)	0.03
Permittivity @ 50 Hz (@ 25°C)	4.0

Mixing Procedures

Resin Packs

When in Resin pack form, the resin and hardener are mixed by removing the clip and moving the contents around inside the pack until thoroughly mixed. To remove the clip, remove both end caps, grip each end of the pack and pull apart gently. By using the removed clip, take special care to push unmixed material from the corners of the pack. Mixing normally takes from three to four minutes depending on the skill of the operator and the size of the pack. Both the resin and hardener are evacuated prior to packing so the system is ready for use immediately after mixing. The corner may be cut from the pack so that it may be used as a simple dispenser. There is also a YouTube video (Epoxy Mixing Instructions) available on the Electrolube channel to show the mixing process.



Bulk Mixing

When mixing, care must be taken to avoid the introduction of excessive amounts of air. Automatic mixing equipment is available which will not only mix both the resin and hardener accurately in the correct ratio but do this without introducing air. Containers of Part A (Resin) and Part B (Hardener) should be kept sealed at all times when not in use to prevent the ingress of moisture. Bulk material must be thoroughly mixed before use. Incomplete mixing or use of the wrong mix ratio will result in erratic or partial curing.

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Additional Information

Cleaning: It is far easier for machines & containers to be cleaned before the resin has been allowed

to cure. Electrolube's RRS is suitable for cleaning machines and containers and cured

resin may be slowly softened and removed by soaking in our RRS.

Storage: When storing under very cold conditions, the hardener may crystallise. If this occurs,

simply warm (40°C) the container gently until all crystals have re-melted.

Health & Safety: Always refer to the Health & Safety data sheet before use. These can be downloaded

from www.electrolube.com

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